

CInspectionLibrary - 1

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Public Function findCrystal(
    ByVal imgPointer As Long,
    ByVal pixResolution As Double,
    ByRef resultArray() As Variant,
    Optional ByVal displayResults As Boolean = True,
    Optional ByVal minSize As Integer = -1,
    Optional ByVal maxSize As Integer = -1,
    Optional ByVal ROIcoordFlag As Double = 0
) As Boolean

*****  

'* findCrystal
'* created 3/26/01
'* by Mandel Mickley
*
'* This function returns the x,y position(s) of crystal(s) found within an image.
'* The position is returned as a dimensional offset from the center of the image.
'* Units for each position are in mm.
*****  

Const PCT_MEAN = 1.1
Const DILATE = 5
Const ERODE = 10
Const DARK_INT = 0
Const LIGHT_INT = 255
Const MAX_BLOBS = 255
Const DT_X = 20
Const DT_Y = 20
Const DT_SENS = 38
Const DT_RANGE = 17
Const DT_LEVEL = 51
Const DT_SMOOTH = 1
Dim img As Long
Dim img1 As Long
Dim img2 As Long
Dim imgTemp1 As Long
Dim imgTemp2 As Long
Dim Error As CInspLib_ErrorCodes
Dim threshold As Double
Dim i1 As Boolean
Dim numBlobs As Integer
Dim blbParms As Long
Dim blbResults As Long
Dim grEnv As Long
Dim imx As Integer
Dim imy As Integer
Dim blbx1 As Double
Dim blbx2 As Double
Dim blby1 As Double
Dim blby2 As Double
Dim bbperim As Double
Dim bbdrop As Double
Dim idrop As Integer
Dim xdrop As Double
Dim ydrop As Double
Dim dx1 As Double
Dim dy1 As Double
Dim dx As Double
Dim dy As Double
Dim i As Integer
Dim b As Integer
Dim value(8) As Variant
Dim edgeBlobs As Integer
Dim maxblob As Integer

 threshold image |
If imgPointer <> 0 Then

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*In the 4/9/01 release*

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'create duplicate image to work with
img1 = im_duplicate(imgPointer)
img2 = im_dup(imgPointer)
i1 = True
Else
    findCrystal = False
    Error = RV_BAD_IMG_PTR
    Err.Raise Error, , "Invalid image pointer"
    Exit Function
End If

imgTemp1 = im_duplicate(img1)

For i = 1 To ERODE
    If i1 Then
        Error = mvt_erode(img1, img2)
        i1 = False
        imG = img2
    Else
        Error = mvt_erode(img2, img1)
        i1 = True
        imG = img1
    End If
    If Error <> IM_OK Then
        Err.Raise Error, , "Failed dilation of image"
        GoTo errorLbl
    End If
Next i

For i = 1 To DILATE
    If i1 Then
        Error = mvt_dilate(img1, img2)
        i1 = False
        imG = img2
    Else
        Error = mvt_dilate(img2, img1)
        i1 = True
        imG = img1
    End If
    If Error <> IM_OK Then
        Err.Raise Error, , "Failed erosion of image"
        GoTo errorLbl
    End If
Next i

Error = mvt_thresh_st(imG, DT_X, DT_Y, DT_SENS, DT_RANGE, DT_LEVEL, DT_SMOOTH)
If Error <> IM_OK Then
    Err.Raise Error, , "Failed to threshold image"
    GoTo errorLbl
End If

'allocate blob structures
blobParms = mvt_blob_create_params(Error)
If Error <> IM_OK Then
    Err.Raise Error, , "Failed allocation of blob parameters"
    GoTo errorLbl1
End If

blobResults = mvt_blob_create_results(MAX_BLOBS, False, Error)
If Error <> IM_OK Then
    Err.Raise Error, , "Failed allocation of blob results"
    GoTo errorLbl2
End If

'allocate graphics structures
grEnv = gr_create_env(imG)
If grEnv = 0 Then
    Error = RV_BAD_IMG_PTR
    Err.Raise Error, , "Could not generate graphics environment"
    GoTo errorLbl3
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End If

'set blob parameters
mvt_blob_set_min_area blbParms, minSize
mvt_blob_set_max_area blbParms, maxSize

'find blobs
Error = mvt_blob_find(img, blbParms, blbResults, ROIcoordFlag)
If Error <> IM_OK Then
    Err.Raise Error, "Failed blob analysis"
    GoTo errorLbl3
End If

'get the total number of blobs found
numBlobs = mvt_blob_get_num_found(blbResults)

ReDim resultArray(numBlobs, 8)

imx = im_get_dx(img) - 5
imy = im_get_dy(img) - 5

For b = 0 To numBlobs

    blbx1 = mvt_blob_get_xfirst(blbResults, b)
    blbx2 = mvt_blob_get_xmax(blbResults, b)
    blbx1 = blbx1 - (blbx2 - blbx1)
    blby1 = mvt_blob_get_yfirst(blbResults, b)
    blby2 = mvt_blob_get_ymax(blbResults, b)

    If blbx1 > 5 Then
        If blbx2 < imx Then
            If blby1 > 5 Then
                If blby2 < imy Then
                    bbperim = 2 * (blbx2 - blbx1) + 2 * (blby2 - blby1)
                    value(0) = bbperim
                    dx1 = blbx1
                    value(7) = dx1
                    dy1 = blby1
                    value(8) = dy1
                    dx = blbx2 - blbx1
                    value(5) = dx
                    dy = blby2 - blby1
                    value(6) = dy
                    xdrop = (dx / 2) + dx1
                    value(3) = xdrop
                    value(1) = (xdrop - (imx / 2)) * pixResolution
                    ydrop = (dy / 2) + dy1
                    value(4) = ydrop
                    value(2) = (ydrop - (imy / 2)) * pixResolution
                    sortAdd value, resultArray, False
                Else
                    edgeBlobs = edgeBlobs + 1
                End If
            Else
                edgeBlobs = edgeBlobs + 1
            End If
        Else
            edgeBlobs = edgeBlobs + 1
        End If
    Else
        edgeBlobs = edgeBlobs + 1
    End If
End If

Next b

gr_color grEnv, 128
gr_circle img, grEnv, resultArray(0, 3), resultArray(0, 4), 15
gr_vectext img, grEnv, resultArray(0, 3) + 20, resultArray(0, 4), 15, 0, Str(Round(resultArray(0, 3))) + ", " + Str(Round(resultArray(0, 4)))
gr_rectangle img, grEnv, resultArray(0, 7), resultArray(0, 8), resultArray(0, 5), resultArra
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y(0, 6)

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If displayResults Then
    mvt_copy img, imgPointer
End If

'clean up
'deallocate blob structures
mvt_blob_delete_params blbParams
mvt_blob_delete_results blbResults

'deallocate graphics structures
gr_delete_env grEnv

im_delete img1
im_delete img2
im_delete imgTemp1

'return results
findCrystal = True

Exit Function

errorLbl3:
    'deallocate graphics structures
    gr_delete_env grEnv
errorLbl2:
    'deallocate blob structures
    mvt_blob_delete_results blbResults
errorLbl1:
    'deallocate blob structures
    mvt_blob_delete_params blbParams

errorLbl:
    'delete images used for processing
    im_delete img1
    im_delete img2

    findCrystal = False

End Function
```